



## TECHNOLOGY LIST - GRUPO GIESA

WEB OFFSET PRINTING		PAGE SECTIONS	SIZES	COLOURS	MAX. CUT	REMARKS
KBA Heat-set C-214	16 pp	630 x 960	4	23,8x30	Sheeter / Glue on line	
ROTHOMAN				23,5 x 29,7	Glue on line	
Heidelberg M-600				23,5x29,7	heeter / 2 folders	
Heidelberg M-600					Sheeter / glue on line, 8, 12 and 16 pages / pantone, perfum	
Heidelberg M-300 (1)					Glue on line / creaser allowing A4 diptic machine folded / pantone, perfumed in	
Heidelberg M-300 (1)	5	Sheeter / glue on line / pantone, perfumed ink 1) duplex option to allow printing 32 pages sections. / Glue on line for 4, 28 and 32 pages / Tabloid 12 pages.				
TIMSON T 48	32 pp	915 x 1260	1	21x29,7	Automatic plate change and automatic folding change	
BAKER PERKINS		1260 x 960	4	23,5 x 30*	Quantity > 30M / Glue on line	
Heidelberg M-850		1260 x 965	4	14,8* x 23	2 x 32 A5 pages - quantity>30	
KOMORI SYSTEM 38D		1250* x 965	4	23,5x29,7	One folder	
Heidelberg M-850		1260 x 965	5	21x29,7	Glue on line	
2 x LITHOMAN 48	48 pp	1200 x 1460	4	23,5x28,8*	48 pages. < 90g - quantity > 30M	
6 x KBA C-618	48 Duplex / 96 pp	1260 x 1440	4	14,3*x23,5	52 x 48 A5 pages - quantity > 30M	
TIMSON T32	64 a 128 pp	1651 x 1220	1 ou 2	20*x29,5		
LITHOMAN 64 (3 machines)	64 pp	1190 x 1904	4	14,7x19,2*	128 pp. - moisture	
LITHOMAN 80 (2 machines)	64 a 80 pp	1190 x 2060	4	23,5x28,5	64 pp max 80g - 2 x 32 pp Glued on ligne On line Cutting 64 pp. max. 80gsm - 2x32 pp. mini 12M /v. - 80 pp. máx. 60gsm - 2x40 pp mini 12M/v. Moistener /glue on line / three folding bar	
KBA COMPACTA -1	64 pp	752 x 1060	1 + 1	13,25x37,6 d/p	On line UV varnish ( special Manga comics )	
KBA COMPACTA -2		802 x 1060		13,25x40,1 d/p		
SOLNA FF1200		786 x 1200	2 + 2	150x393 d/p		On line glue and stitching
Heidelberg Sunday 4000		1240 x 1890	4	23,7x29,7		Glue on line
KBA C-818		1240 x 1890		23,7x29,7		
KBA COMET I - Coldset	80 a 96 pp	1156 x 578	1 à 4		64 pp. max. 80gsm - 2x32 pp. mini 12M /v. - 80 pp. máx. 60gsm - 2x40 pp mini 12M/v.	
KBA COMET II - Coldset		1156 x 578		Moistener /glue on line / three folding bar		
Man Uniset 60 - Coldset	64 pp	8200 x 578	4	29x41	64 pp Tabloid colour	

### SHEET FED OFFSET

MAN ROLAND 705 PLV3	700 x 1000		5	73 x 103	On line acrylic varnish (eco)
KOMORI			6		On line UV Varnish
KOMORI			8		8 or 4+4
ROLAND 600			10		10 or 5+5
KOMORI					
HEIDELBERG SPEEDMASTER 102	720 x 1020		5		
2 x KBA RAPIDA 102	720 x 1040		5		
KBA 105 RAPIDA	740 x 1050			73 x 104	4 colours + pantone
KBA 142-5 RAPIDA	1020 x 1420		5	101 x 142	4 colours + pantone
KBA RAPIDA 162	1200 x 1640		4		Densitometer on line / Automatic change of plates and size /Plates pre-reading
PLANETA	1200 x 1600		4		Densitometer on line / Plates pre-readin
2 x KBA RAPIDA 162	1200 x 1620		5		Densitometer on line / Automatic change of plates and size /Plates pre-reading
KBA RAPIDA PW	1200 x 1640		8 ou 4+4		112x164 in back and forth / 120x164 on lin

### BINDING AND FINISHING

Machine	Binding style
1 Kobus Systembinder 9 estaciones	Paperback glue
1 Kobus Systembinder 12 estaciones	Paperback glue
2 Kolbus 60	Case bound
1 Kolbus Systembinder 15 estaciones	Paperback glue
1 kolbus Ratiobinder 12 estaciones	Paperback glue
2 Kobus 50	Case bound
1 Kolbus 60	Case bound
1 Kolbus Systembinder 20 estaciones	Paperback glue
1 kolbus Ratiobinder 12 estaciones	Paperback glue
5 Muller Martini 6 estaciones	Saddle stitching
6 Muller Martini 7 estaciones	Saddle stitching



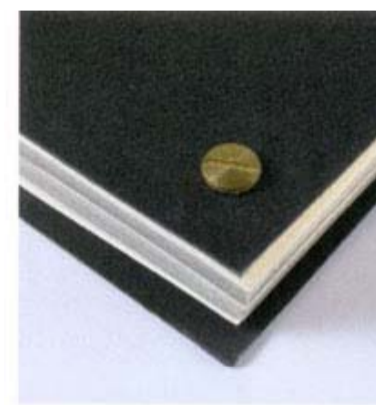
Case bound



Integra binding



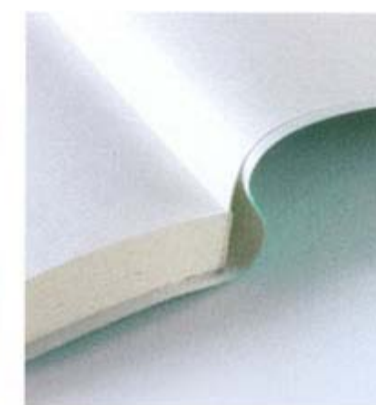
Paperback sewn



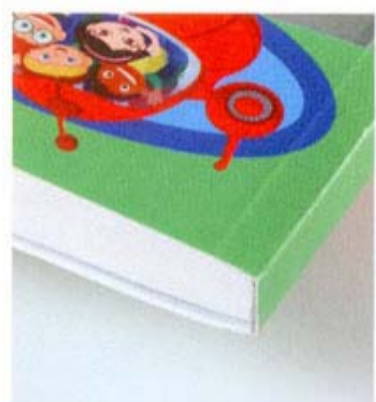
Screw binding



Diary with stretching band and rounded corners



Thermo sealed cover



Paperback glued



Otabind



half canadian or concealed binding



Covers with flaps



Die-cutting



Glittering and other special laminations



Wire-o binding



Omega stitching



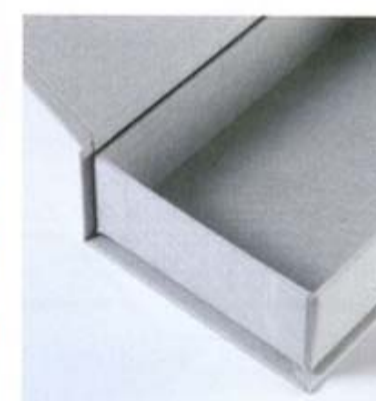
Drilling



Stamping



Cloth Binding



Cases for Books